

**DIESEL ENGINE DRIVEN FIRE PUMP
COOLING WATER PIPING DATA**

If the outlet piping from two or more engines is connected to a common manifold, the manifold piping should be sized such that the velocity resulting from the combined flow is the same as that in the outlet piping between the manifold and heat exchanger.

Adequate pipe supports must be provided for the loop and outlet piping to minimize vibration and prevent excessive strain at the heat exchanger, pump and engine connections.

Engine coolant should be added in accordance with the engine manufacturer's recommendations.

OPERATION

The regulator valve is adjusted during operational tests at the plant and set between 15 and 20 PSI back pressure. If additional

adjusting is necessary, see the following procedure:

With the pump operating at the rated duty, the adjustment is made after the engine block temperature has risen to the level required to open the engine thermostat. The thermostat opens at approximately 170°F. The temperature will stabilize and then decrease slightly. At this point, the regulator is adjusted between 15 and 20 PSI by turning the regulator screw clockwise to increase the pressure and counterclockwise to reduce the pressure. The regulator screw is then locked into place with the locknut provided.

MAINTENANCE

1. Strainers must be inspected frequently and kept clean.
2. If cooling water temperature changes, the regulator valve may require adjustment.